ARCHITECTVRAL BRONZE AND IRON WORKS, TORONTO



CANADIAN ALLIS-CHALMERS
LIMITED

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ARCHITECTURAL BRONZE · AND · IRON

BULLETIN 2000

DECEMBER, 1913



HEAD OFFICE AND PLANT ARCHITECTURAL BRONZE AND IRON WORKS

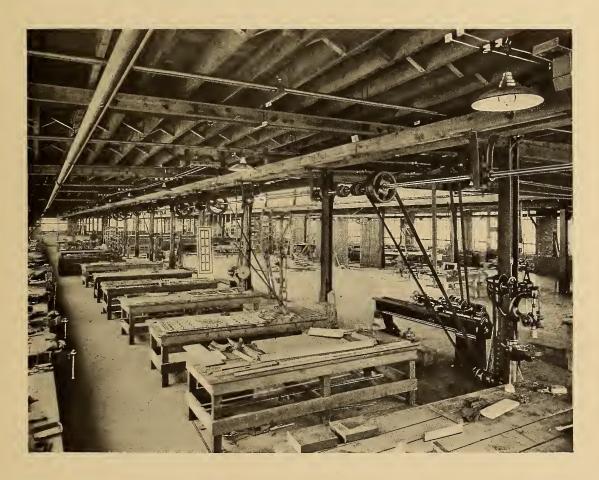
LANSDOWNE AND ROYCE AVENUES, TORONTO

CANADIAN ALLIS-CHALMERS, LIMITED



Our Facilities For the Manufacture of Architectural Bronze and Iron

THE BRONZE FITTING SHOP



THE Ornamental Iron Department of the Canada Foundry Co., Limited, was established in 1901 by the purchase of the business of the Toronto Fence & Ornamental Iron Works, occupying a plant in Queen St. East. In 1903 the Department was moved to the plant at King St. Subway, where it remained until the fall of 1912, when it was again moved into the present new plant at Lansdowne and Royce Aves.

THE IRON FITTING SHOP



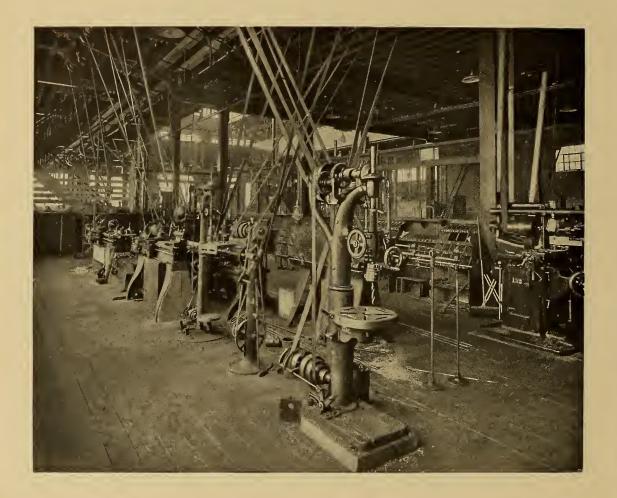
We beg to announce that these works will henceforth be operated under the control of Canadian Allis-Chalmers, Limited, and will be known as "Architectural Bronze & Iron Works, Toronto." The business will be carried on as distinctly separate as possible, so that Architects and Contractors should be able to obtain a closer connection with our especial production and avoid possibility of confusion with other branches of the parent Company. The Architectural Bronze & Iron Works will be represented in all the district offices of Canadian Allis-Chalmers, Limited, so that direct communication may be obtained by customers as quickly as possible, with competent Agents.

THE IRON FOUNDRY



The development of the use of Ornamental Iron and Bronze in the buildings of Canada in recent years has kept pace with the great progress in the buildings themselves. In no other way has the advancement of this Country been so remarkably demonstrated, as in the Architectural monuments which have been erected in every City from Halifax to Victoria. Perhaps in no other Country has advancement in industry, trade, culture and the arts been so general throughout the entire land. There is in the West as much appreciation and demand for the best in everything as in the East. This is particularly evident in the public buildings which in Vancouver, Victoria, Calgary, Edmonton, Saskatoon, Regina and Winnipeg, stand the closest comparison with those in the Cities of the East.

A CORNER IN THE TOOL ROOM



In the earlier years there were so few of the higher class of buildings being erected in Canada that there was no inducement to manufacture such portions as Ornamental Iron and Bronze, so that it was necessary to import practically all of it. This Company has endeavored to meet the demands of the best architects by building up a manufacturing plant to produce the highest quality of both bronze and iron as applied to decorative architectural treatment. That this has been a long and serious task is easy to imagine when it is understood that our chief competitors have been American concerns of long experience and established reputation and that skilled labor for the various branches of the work has been most difficult to obtain. The measure of our success can be ascertained by consulting the list of the buildings in which we have installed our work and of the Architects under whom the work has been produced.

THE PLATING SHOP



We would call attention to the proportion of the work we have done in the past six years to all the important work done in Canada during that period. The volume of business increased at least four-fold up to the time when we vacated the old Subway Works. Our buildings and equipment there were added to from time to time until we could go no farther, as we were surrounded on all sides by the railroads and were unable to obtain more ground on which to build. In the beginning of 1912 it was decided that nothing should prevent us from keeping up with the general development of the Country, and the Manager of our Ornamental Iron Works was authorized to have plans prepared for an entirely new plant to be built on the most modern lines and to be equipped with the latest and best machinery obtainable, with the result that we are now established in a plant which we believe to be second to none of its kind on this Continent.

PART OF THE STOCK ROOM



Our new shops have a capacity equal to double that of the old plant and we have room enough for extensions to make it three times what it formerly was. We take pleasure in inviting Architects, Contractors and those interested in Ornamental Iron and Bronze Work to visit us and see the work we do and the processes involved in producing it. Our works are entirely self-contained for our especial production. From the office and estimating staff to the draughting room, the pattern shops and modelling room, the iron foundry, the bronze foundry, the fitting shops for iron and bronze, the plating plant, the blacksmith and grille shops, every department is as complete as possible. We are connected with the Grand Trunk and Canadian Pacific Railroads and thus have the best of shipping facilities.

And while we have been concentrating our best efforts on the production of high-class ornamental iron and bronze we have no intention of neglecting any of those lines of work which are generally included in Ornamental Iron Specifications, such as plain stairs, fire escapes, fences and gates, grills of all kinds, street lamps and special standards, sidewalk lights, sidewalk doors, area work, etc.

ILLUSTRATIONS of RECENT WORK



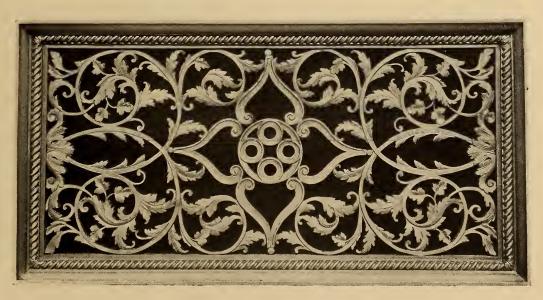
Carrere & Hastings and E. G. Bird, Architects

Bank of Toronto, Head Office



Detail of Bronze Railing

Bank of Toronto, Head Office Carrere & Hastings and E. G. Bird, Architects



Detail of Bronze Railing

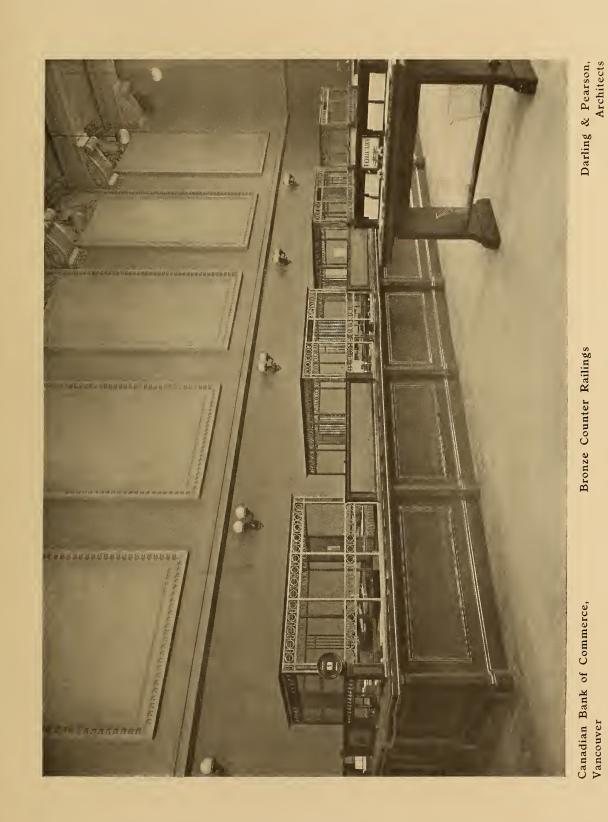
Bank of Toronto, Head Office Carrere & Hastings and E. G. Bird, Architects

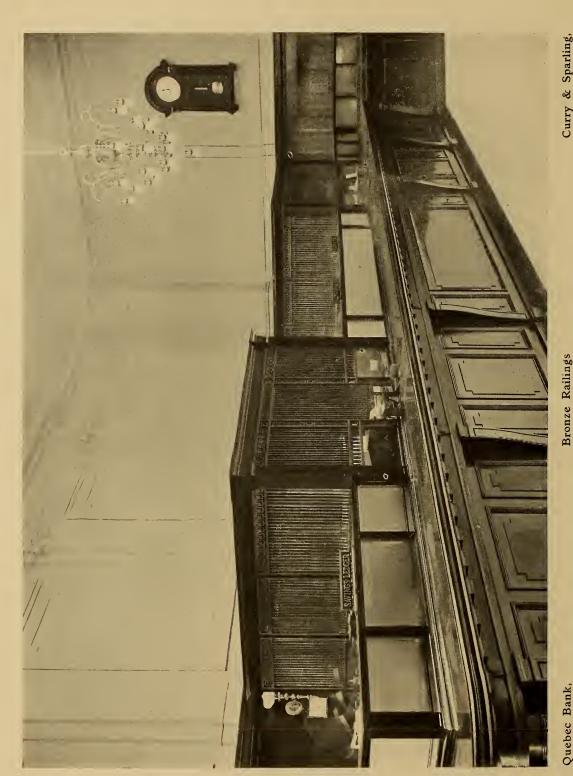
Mills & Hutton, Architects

Bronze Railings

Bank of Hamilton, Head Office

12





Curry & Sparling, Architects

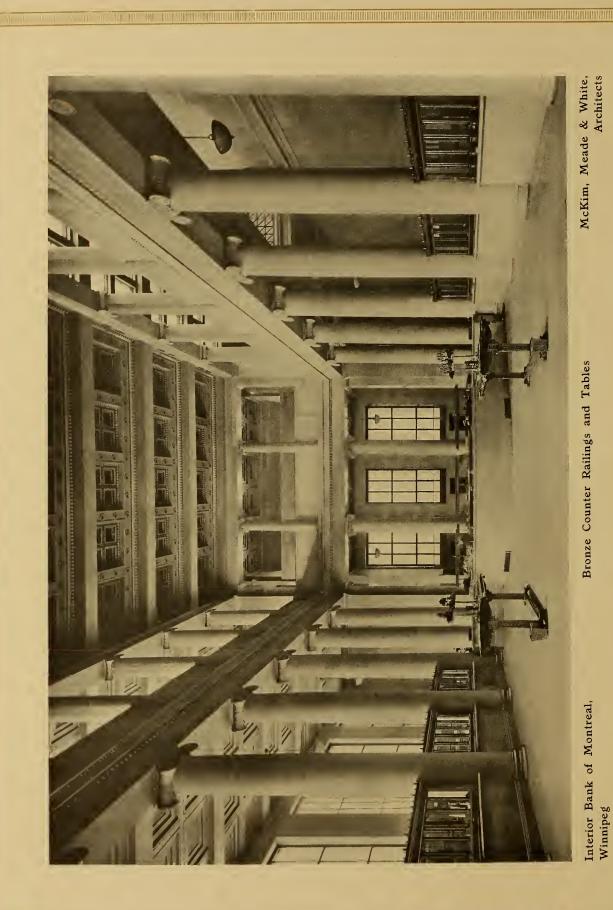
Quebec Bank, Toronto

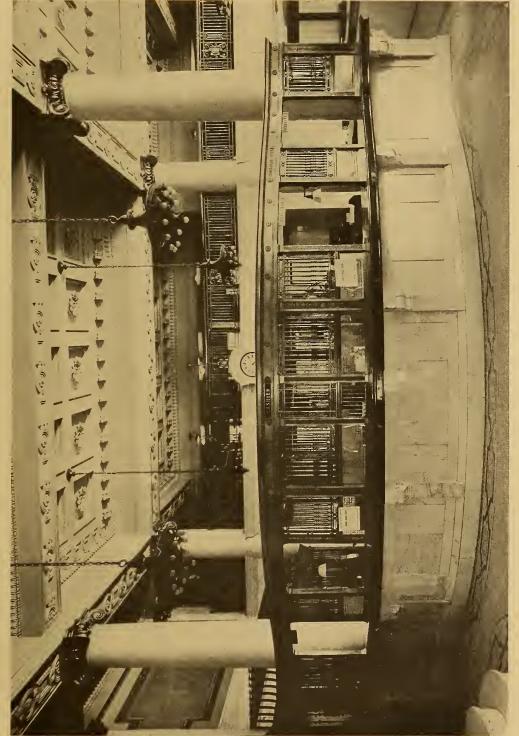
Bronze Railings and Cages

Bank of Toronto, Queen St. East, Toronto

Chapman & McGiffin, Architects

15





Bronze Railings

G. M. Miller, Architect

Toronto General Trusts Corporation, Toronto



Wicket in Bronze Counter Railing

Winnipeg Electric Ry. Chambers, Winnipeg

C. S. Frost and Pratt & Ross, Architects



Bronze Stair and Gallery Railings

Ryrie Bros., Limited, Toronto

Burke, Horwood & White, Architects



Ontario Club, Toronto

Bronze Stair Railing and Newel

Sproatt & Rolph, Architects



B.C. Electric Railway, Vancouver

Cast Iron Stairs

Somervell & Putnam, Architects



Grand Trunk Station, Ottawa

Ross & MacFarlane, Architects



Cast Iron Stair Railing

Chateau Laurier, Ottawa

Ross & MacFarlane, Architects



Cast Iron and Steel Stairs

Union Station, Winnipeg Warren & Wetmore, Architects



Cast Iron Stairs and Dome

Transportation Building, Montreal Carrere & Hastings and E. G. Bird, Architects



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Cast Iron Stairs

Transportation Building, Montreal

Carrere & Hastings and E. G. Bird, Architects



J. Wilson Gray, Architect

Heintzman & Co., Limited, Toronto

Cast Iron Railing and Stairs



Cast Iron Railing and Stairs

Heintzman & Co., Limited, Toronto

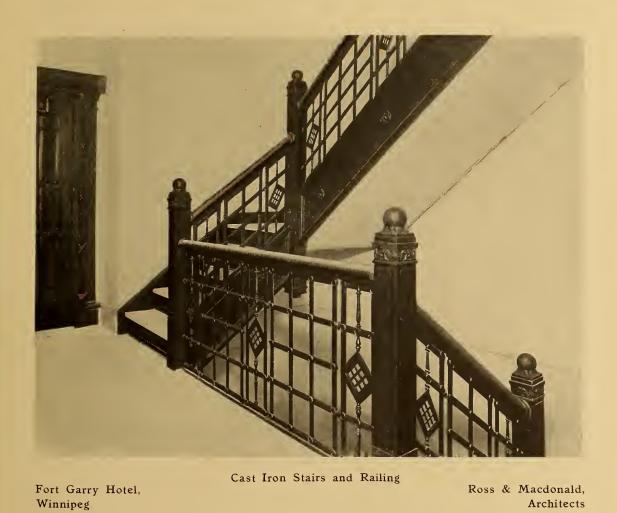
J. Wilson Gray, Architect



Registry Office, Hamilton

Cast Iron Stairs and Railing

Stewart McPhee, Architect



29

Architects



Bronze Entrance and Letters

Merchants Bank, Vancouver Somervell & Putnam, Architects



Bronze Entrance Doors

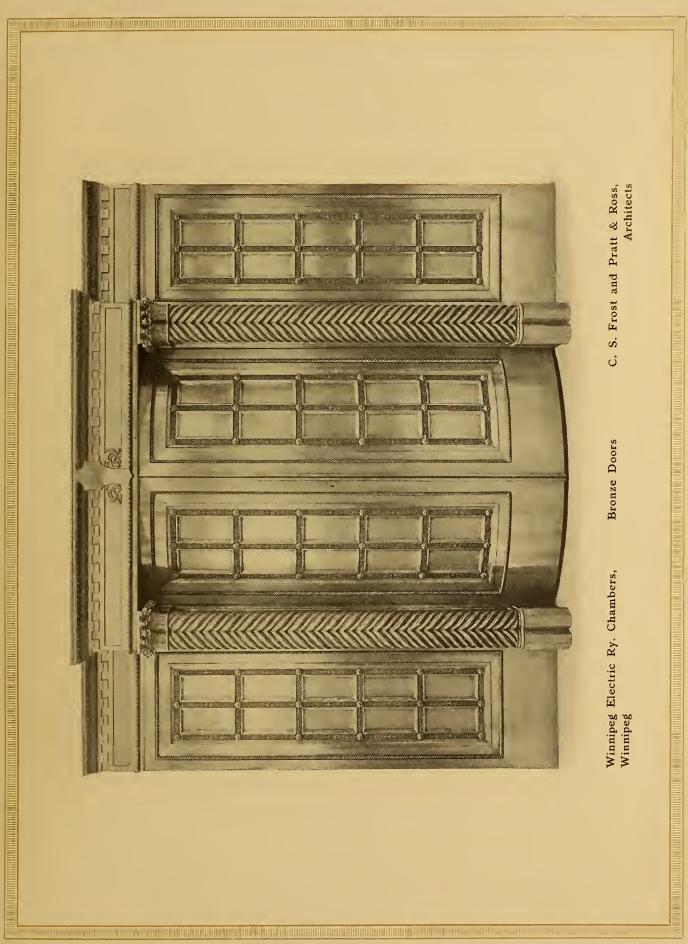
Canadian Bank of Commerce, Vancouver Darling & Pearson, Architects

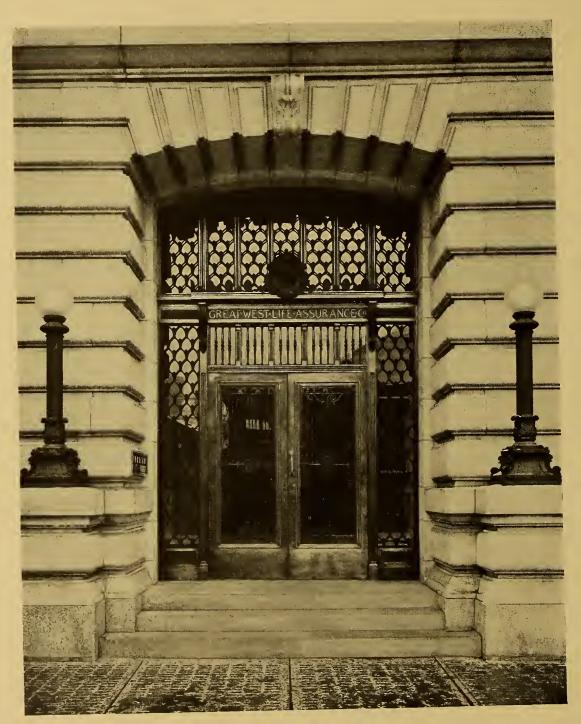


Bronze Entrance

Winnipeg Electric Ry. Chambers, Winnipeg

C. S. Frost and Pratt & Ross, Architects





Bronze Entrance

Great West Life Bldg., Winnipeg

J. D. Atchison & Co., Architects

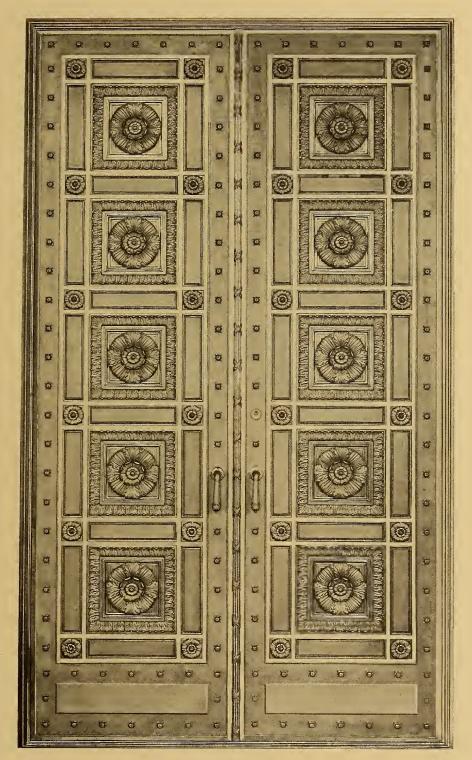




Toronto

Bronze Entrance Door

Wickson & Gregg, Architects



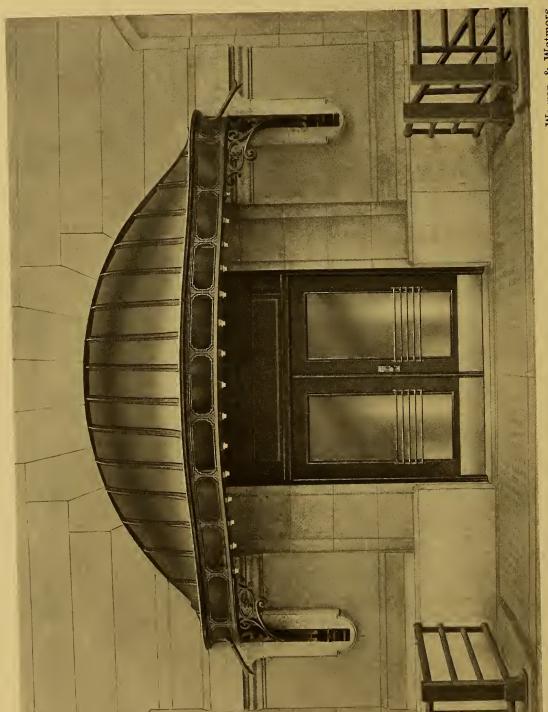
Bronze Doors

Royal Bank, Winnipeg

Carrere & Hastings and E. G. Bird, Architects



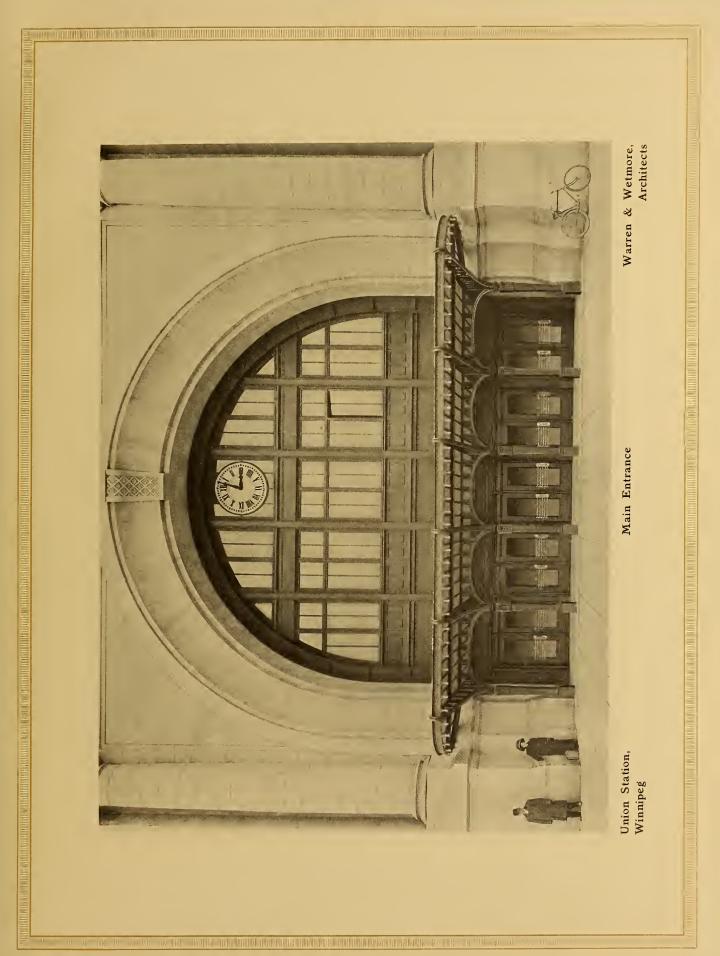


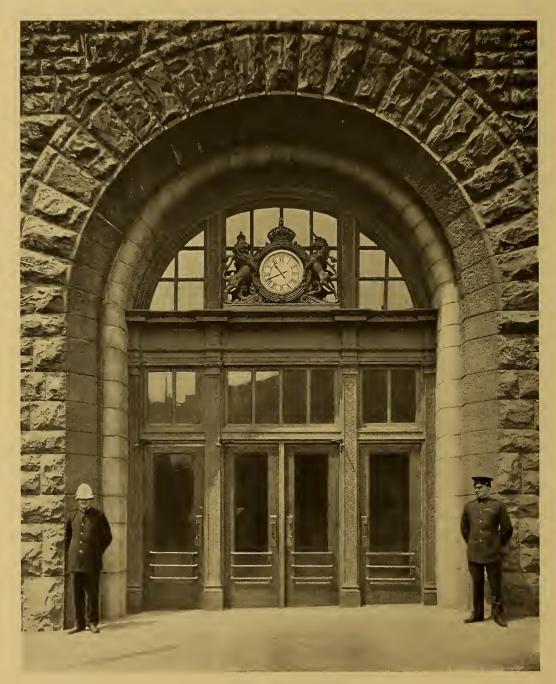


Dining Room Entrance

Warren & Wetmore, Architects

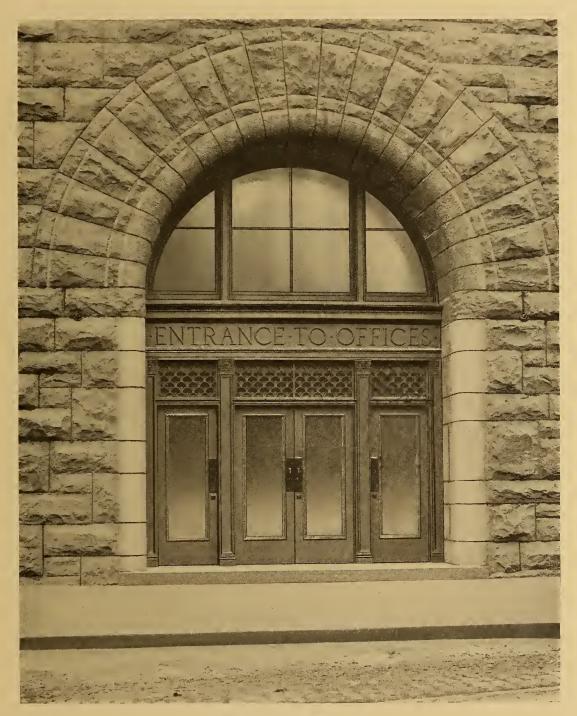
Union Station, Winnipeg





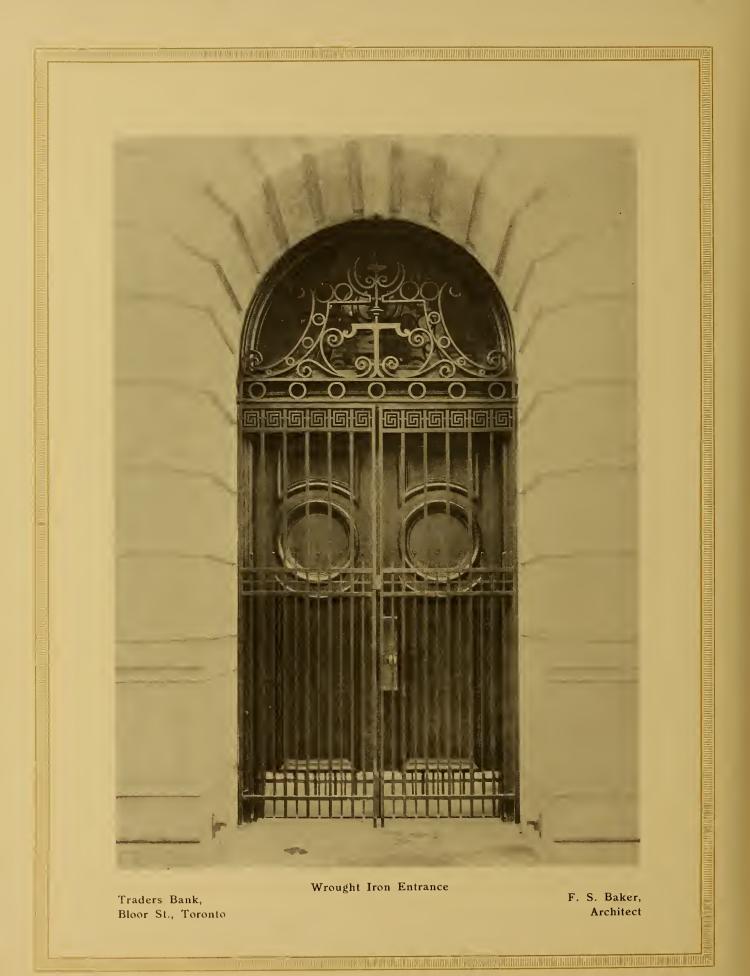
Cast Iron Entrance

Windsor Station, Montreal Barott, Blackader & Webster, Architects



Cast Iron Office Entrance (Hollow Steel Doors)

Windsor Station, Montreal Barott, Blackader & Webster, Architect





Cast and Wrought Iron Entrance

Bank of Toronto, West Toronto Carrere & Hastings and E. G. Bird, Architects



Warren & Wetmore, Architects

Rotunda, Union Station, Winnipeg

Iron Entrances, Windows, Railing and Dome



Bronze Elevator Enclosure and Stairs

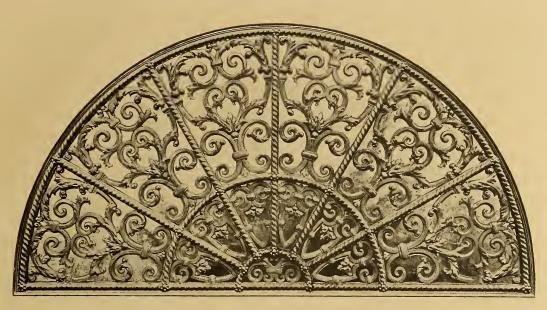
Bank of Toronto, Head Office Carrere & Hastings and E. G. Bird, Architects



Bronze Elevator Enclosures

Winnipeg Electric Ry. Chambers, Winnipeg

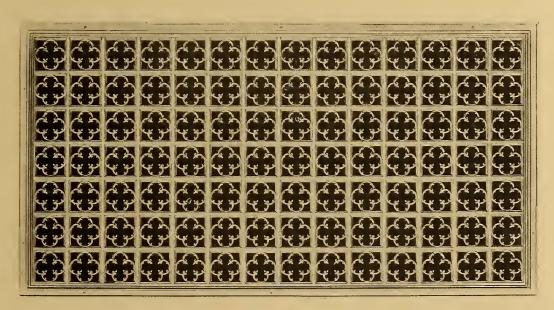
C. S. Frost and Pratt & Ross, Architects



Bronze Grill

Winnipeg Electric Ry. Chambers, Winnipeg

C. S. Frost and Pratt & Ross, Architects



Bronze Register Grill

Winnipeg Electric Ry. Chambers, Winnipeg

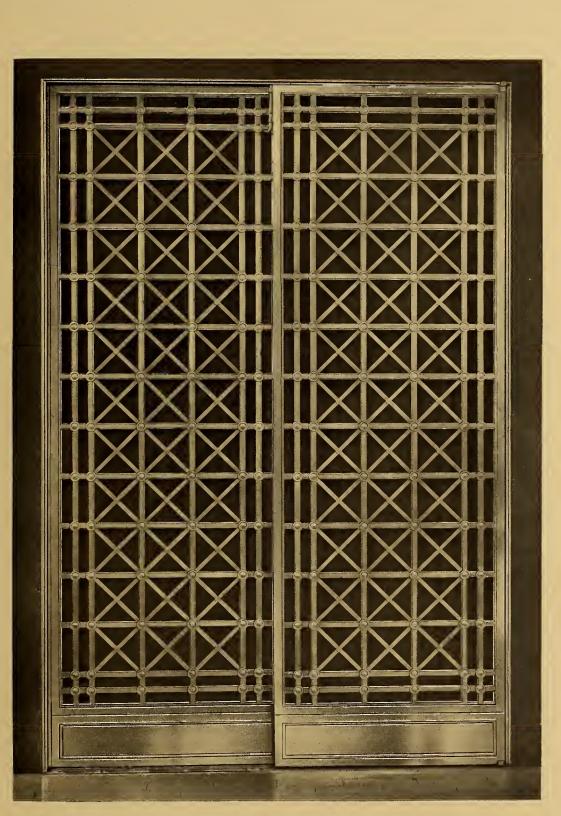
C. S. Frost and Pratt & Ross, Architects



Bronze Elevator Enclosure

Bank of Montreal, Winnipeg

McKim, Meade & White, Architects



Bronze Elevator Enclosure

Bank of Montreal, Winnipeg

McKim, Meade & White, Architects





Bronze Elevator Enclosures

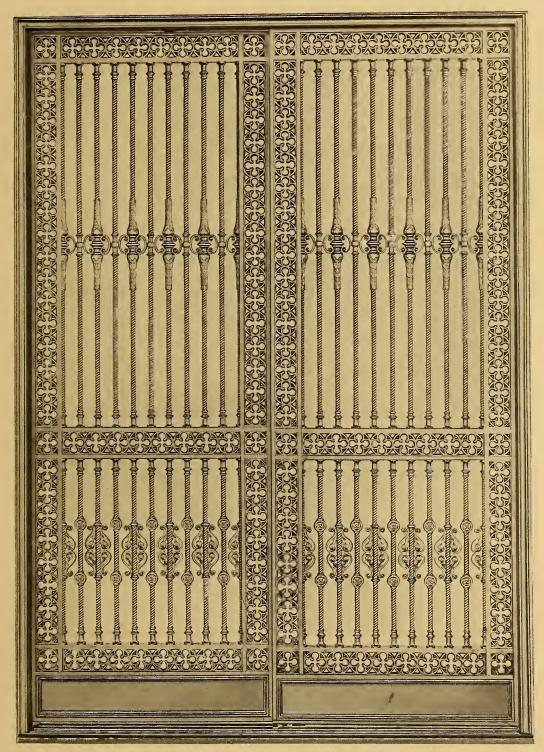
B.C. Permanent Loan Bldg., Victoria

G. Griffith, Architect



Cast Iron Elevator Enclosure

Windsor Station, Montreal Barott, Blackader & Webster, Architects



Cast Iron Elevator Enclosure

Bank of Toronto, Head Office Carrere & Hastings and E. G. Bird, Architects



Cast Iron Elevator Enclosure

Windsor Station, Montreal Barott, Blackader & Webster, Architects



Cast and Wrought Iron Elevator Enclosures

Metropolitan Bldg., Vancouver John S. Huyler & Son, Architects



Cast and Wrought Iron Elevator Enclosure and Stair

Traders Bank, Bloor St., Toronto F. S. Baker, Architect

Burke, Horwood & White, Architects

Bronze Marquise

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Mason & Risch, Toronto

Bronze Marquise and Store Front

Bond & Smith, Architects



W. H. Cawthra, Toronto

Cast Iron and Glass Marquise

Chapman & McGiffin, Architects

Ross & Macdonald, Architects

Fort Garry Hotel (under construction), Winnipeg



Cast Iron Marquise

Fort Garry Hotel (under construction), Winnipeg

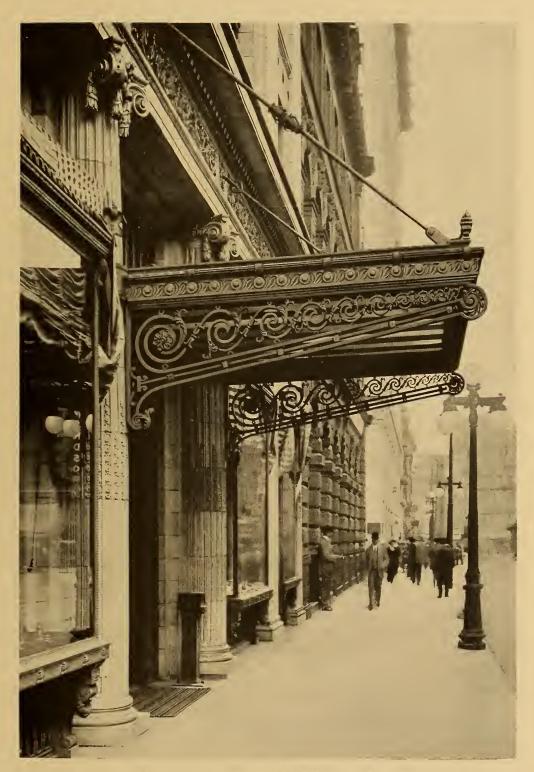
Ross & Macdonald, Architects



Cast Iron Marquise and Entrance

Hudson's Bay Company, Calgary

Burke, Horwood & White, Architects



Cast Iron Marquise, Entrance and Store Front

Birks' Building, Ottawa Weeks & Keefer, Architects



Cast Iron Store Front

Art Metropole, Toronto

Jas. Mitchell, Architect



Cast Iron Store Front

Harcourt & Son, Ltd., Toronto Wickson & Gregg, Architects



Union Bank, Toronto

Cast Iron Door and Window Frame

Darling & Pearson, Architects



Power House, Electrical Development Co., Niagara Falls

E. J. Lennox, Architect

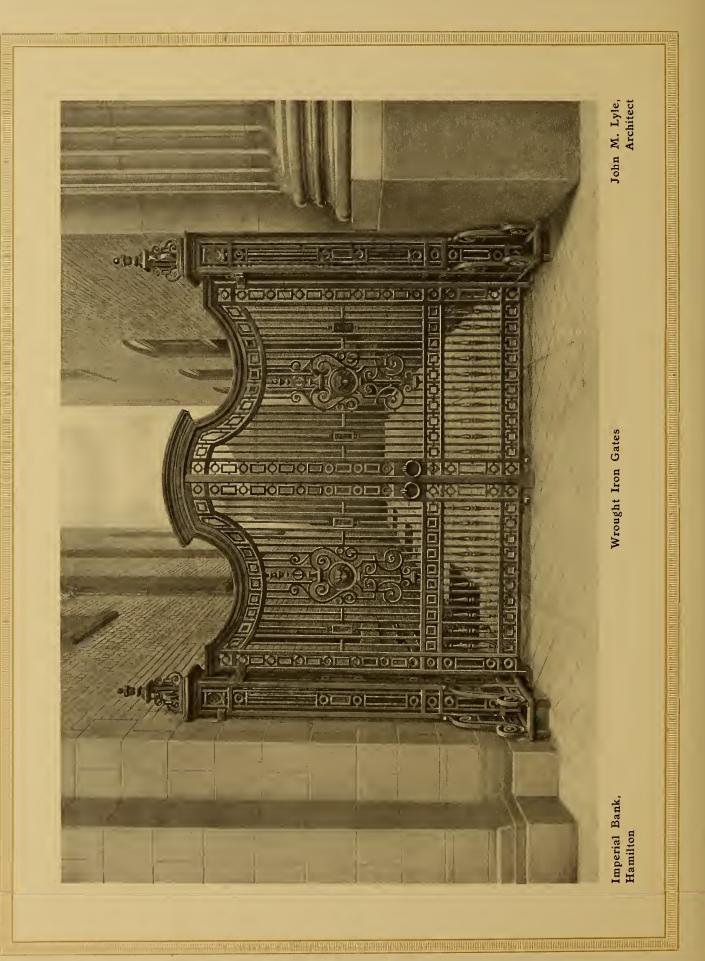


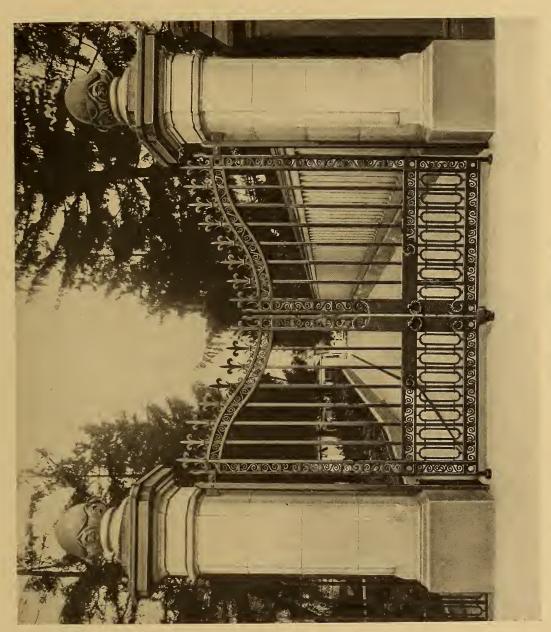
C.P.R. Hotel, Vancouver

Cast Iron Window Frame

Painter & Swales, Architects

J. P. Hynes, Architect





Mills & Hutton, Architects

Wrought Iron Entrance Gates

Residence of W. A. Wood, Hamilton

Wrought Iron Gates and Fence

Robert Findlay, Architect

Wrought Iron Gates and Fence

Darling & Pearson, Architects

Iron Fence and Lamps

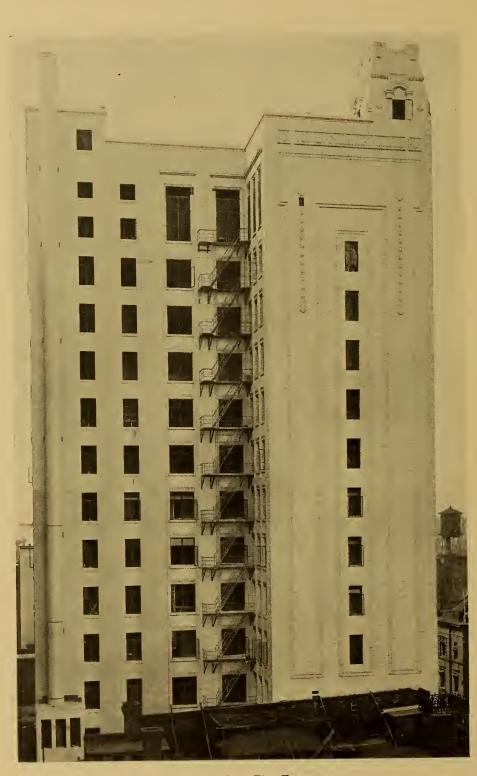
General Hospital, Toronto



Wrought Iron Gates

Home Bank, Fernie

George W. Gouinlock, Architect



Wrought Iron Fire Escape

C.P.R. Office Building, Toronto Darling & Pearson, Architects



Wrought Iron Fire Escape

Windsor Station, Montreal

Barott, Blackader & Webster, Architects



Fire Escape

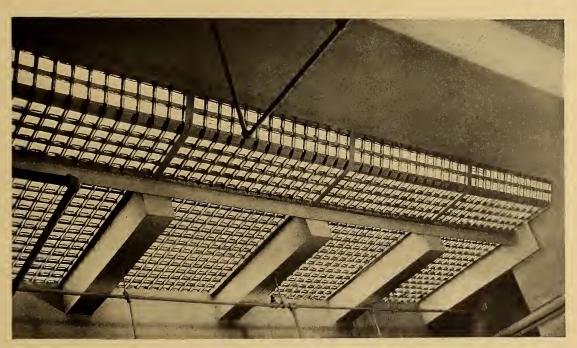
Bell Telephone Bldg., Hamilton

W. J. Carmichael, Architect



Toronto General Trusts Cast Iron and Steel Vault Grills Corporation

G. M. Miller, Architect



Robert Simpson Co., Ltd., Toronto

Sidewalk Lights

Burke, Horwood & White, Architects

Warren & Wetmore, Architects

General Waiting Room, Union Station, Winnipeg

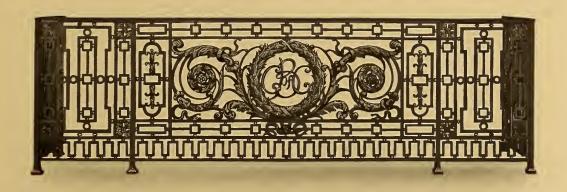
Vault Light Ceiling



Cast Iron Window Spandril

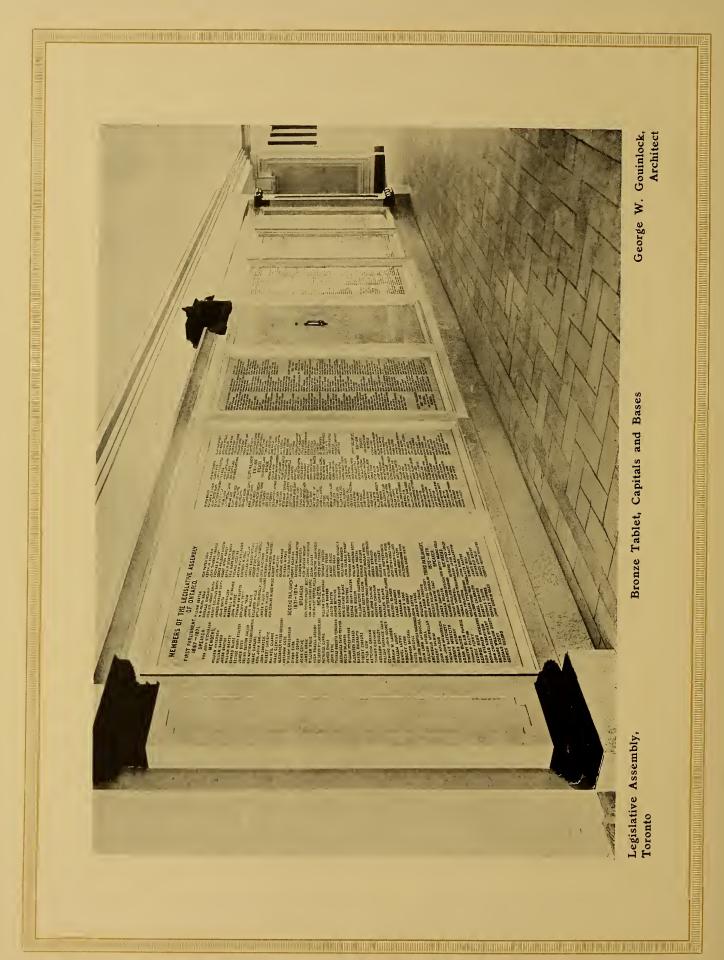
B.C. Electric Railway, Vancouver

Somervell & Putnam, Architects

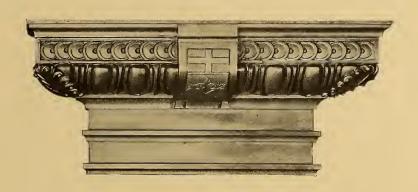


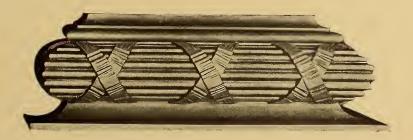
Iron Balcony Railing

Bank of Commerce, Montreal Darling & Pearson, Architects









Details of Bronze Tablet, Capitals and Bases

Legislative Assembly, Toronto George W. Gouinlock,
Architect

THE HUDSON'S BAY COMPANY INC.1670

Hudson's Bay Co. Store, Calgary Bronze Tablet

Burke, Horwood & White, Architects



Bank of Hamilton, Hamilton Bronze Tablet

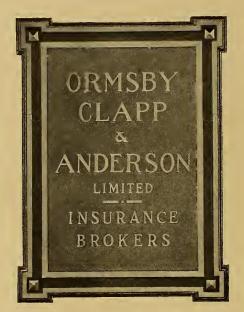
Mills & Hutton, Architects



Bronze Tablet



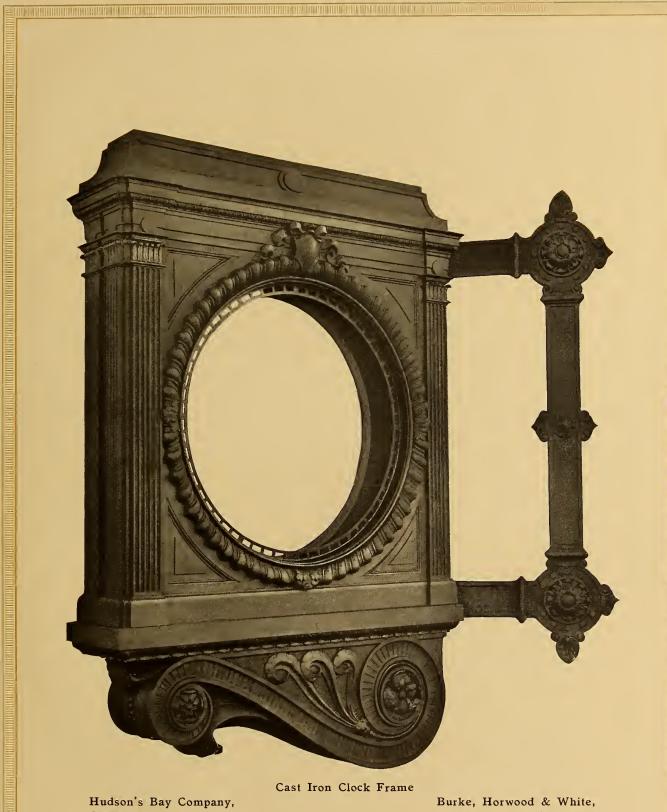
Bronze Tablet



Bronze Tablet

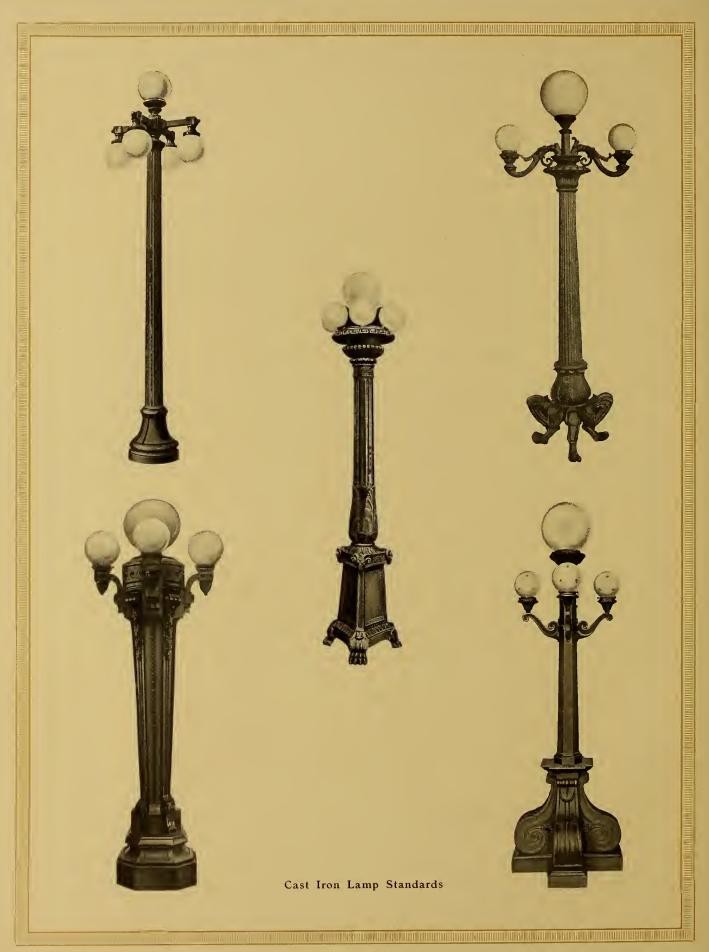


Bronze Tablet



Calgary

Architects

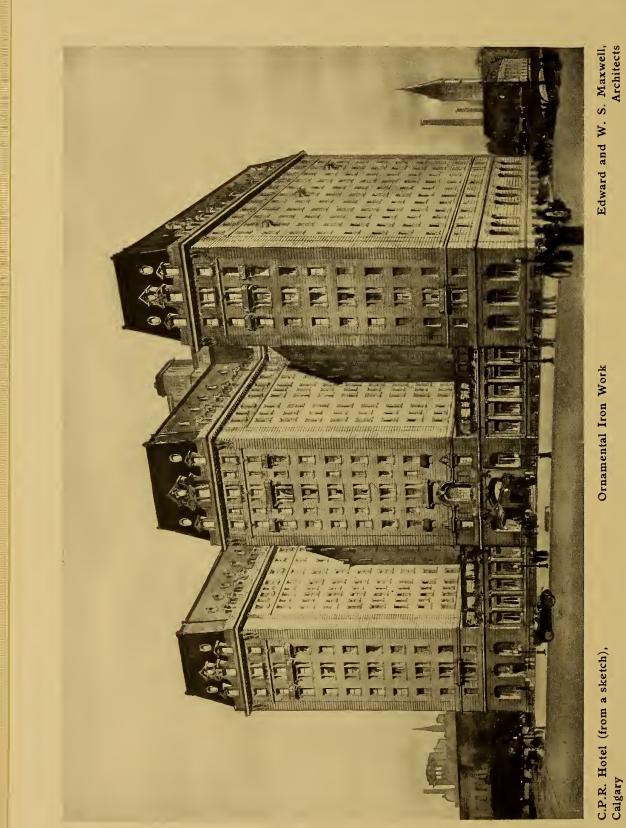




Cast Iron Window Frames, Spandrils, etc.

Guarantee Co. of North America (From a sketch),
Montreal

Kenneth G. Rea, Architect



Ornamental Iron Work

Edward and W. S. Maxwell, Architects

Some of Our Contracts

Bank of Montreal, St. Johns, Nfld Peden & McLaren, Architects
Bank of Nova Scotia, Kingston, Jamaica Darling & Pearson, Architects
Dominion Iron & Steel Co. Bldg., Sydncy, N.S Ross & MacFarlanc, Architects
Bank of Nova Scotia, Truro, N.S Darling & Pearson, Architects
Merchants Bank, Halifax, N.S
Transportation Building, Montreal Carrere & Hastings and E. G. Bird, Architects
Windsor St. Station, Montreal Barott, Blackader & Webster, Architects
Canadian Bank of Commerce, Montreal Darling & Pearson, Architects
Drummond Building, Montreal
Guarantee Building, Montreal Kenneth G. Rea, Architect
Imperial Wire and Cable Co. Buildings, Montreal W. J. Carmichael, Architect
Jacobs Building, Montreal Mitchell & Creighton, Architects
Chateau Laurier, Ottawa Ross & MacFarlane, Architects
Rosenthal Building, Ottawa
Blackburn Bldg., Ottawa W. E. Noffke, Architect
Royal Bank Bldg., Toronto Ross & Macdonald, Architects
Dominion Bank, Head Office, Toronto Darling & Pearson, Architects
Toronto University, Toronto Darling & Pearson, Architects
Toronto General Hospital, Toronto Darling & Pearson, Architects
Royal Bank Bldg., Toronto
Bank of Toronto, Head Office Bldg Carrere & Hastings and E. G. Bird, Architects
C.P.R. Office Building, Toronto Darling & Pearson, Architects
Toronto General Trust Bldg., Toronto G. M. Miller, Architect
Bowles Building, Toronto
Traders Bank, Bloor & Yonge Branch F. S. Baker, Architect
Robt. Simpson Co. Store, Toronto Burke, Horwood & White, Architects
Quebec Bank Bldg., Toronto
Ontario Club, Toronto Sproatt & Rolph, Architects
Mason & Risch Bldg., Toronto Bond & Smith, Architects
Bank of Toronto Bldg., Queen & Logan Ave., Toronto Chapman & McGiffin, Architects
J. C. Eaton Residence, Toronto
Dental College, Toronto
Gayety Theatre, Toronto
Union Bank, Head Office Building, Toronto Darling & Pearson, Architects
Standard Bank, Head Office, Toronto Darling & Pearson, Architects Mutual Life Assurance Co. Bldg., Waterloo Darling & Pearson, Architects
O'Keefe Brewery Co. Bldg., Toronto
International Mausoleum, Toronto Green & Wicks, Buffalo, Architects
W.C.T.U. Building, Toronto Burke, Horwood & White, Architects
Lorie Building, Toronto Burke, Horwood & White, Architects
Ryrie Building, Yonge & Shuter Sts., Toronto Burke, Horwood & White, Architects

Some of Our Contracts

Imperial Bank, Hamilton	Jno. M. Lyle, Architect
Registry Office, Hamilton	Stewart McPhee, Architect
Landed Banking & Loan Bldg., Hamilton .	Chas. Mills, Architect
Terminal Station Bldg., Hamilton	Mills & Hutton, Architects
Federal Life Bldg., Hamilton	Finley & Spence, Architects
Bell Telephone Building, Hamilton	W. J. Carmichael, Architect
Dominion Bank, Hamilton	. Carrere & Hastings and E. G. Bird, Architects
Bank of Hamilton Head Office, Hamilton .	Mills & Hutton, Architects
Electrical Development Co. Power House, Niag	gara Falls E. J. Lennox, Architect
Court House Entrance, Brantford	Taylor & Taylor, Architects
Dominion Bank, St. Thomas	Carrere & Hastings and E. G. Bird, Architects
Dominion Bank, Windsor	Carrere & Hastings and E. G. Bird, Architects
Prince Arthur Hotel, Port Arthur	Warren & Wetmore, Architects
Union Station, Winnipeg	Warren & Wetmore, Architects
Fort Garry Hotel, Winnipeg	Ross & Macdonald, Architects
Bank of Montreal, Winnipeg	McKim, Meade & White, Architects
Canadian Bank of Commerce, Winnipeg .	Darling & Pearson, Architects
Great West Life Building, Winnipeg	John D. Atchison & Co., Architects
Merchants Bank, Winnipeg	John D. Atchison & Co., Architects
Royal Bank, Winnipeg	Carrere & Hastings and E. G. Bird, Architects
Bank of Nova Scotia, Winnipeg	Darling & Pearson, Architects
Winnipeg Electric Building, Winnipeg	C. S. Frost and Pratt & Ross, Architects
Land Titles Building, Regina	Department of Public Works, Architects
Land Titles Building, Calgary	Department of Public Works, Architects
C.P.R. Hotel, Calgary	E. & W. S. Maxwell, Architects
Hudson's Bay Store, Calgary	Burke, Horwood & White, Architects
Bank of Ottawa, Vancouver	Somervell & Putnam, Architects
B.C. Electric Bldg., Vancouver	Somervell & Putnam, Architects
Pacific Building, Vancouver	Somervell & Putnam, Architects
Merchants Bank, Vancouver	Somervell & Putnam, Architects
Canadian Bank of Commerce, Vancouver .	Darling & Pearson, Architects
Canada Life Bldg., Vancouver	Darling & Pearson, Architects
Court House, Vancouver	Thos. Hooper, Architect
Imperial Bank, Vancouver	Darling & Pearson, Architects
Dominion Bank, Vancouver	Carrere & Hastings and E. G. Bird, Architects
Bank of Montreal, Vancouver	Honeyman & Curtis, Architects
Vancouver Hotel, Vancouver	Painter & Swales, Architects
Empress Hotel, Victoria	F. M. Rattenbury, Architect
B.C. Permanent Loan Bldg., Victoria	G. Griffith, Architect
Dominion Bank, Victoria, B.C	Carrere & Hastings and E. G. Bird, Architects

Classification of Our Products

GRILLE WORK, BRONZE AND IRON.

REGISTER FACES IN IRON AND BRONZE.

STAIRS OF EVERY DESCRIPTION IN CAST IRON OR STEEL, BRONZE PLATED OR PAINTED, OR IN GENUINE BRONZE.

RAILINGS IN WROUGHT IRON, CAST IRON, PIPE OR GENUINE BRONZE.

ELEVATOR ENCLOSURES IN CAST IRON, WROUGHT IRON AND GENUINE BRONZE,
MADE IN GRILL FORM OR IN SASH WITH GLASS IN PANELS.

ELEVATOR CARS TO SPECIAL DESIGNS IN ALL FINISHES.

Entrance Doors in Cast Iron, Panelled Steel, Genuine Bronze, Bronze Plated or Bronze Covered Wood.

Frames in Cast Iron, Steel and Bronze for Window Openings, Entrances, etc.

Spandrils and Mullions for Window Openings.

THRESHOLDS OF ALL KINDS IN LEAD, STEEL, BRONZE OR BRASS.

Marqueses and Canopies, Including Glass, Copper Flashings, etc., Complete.

STORE FRONTS IN CAST IRON OR STEEL BARS AND IN GENUINE BRONZE OR BRASS.

STEEL SASH.

WINDOW GUARDS, PLAIN AND ORNAMENTAL.

LAMP STANDARDS, BRACKET LAMPS AND LANTERNS, IN WROUGHT IRON, CAST

IRON AND GENUINE BRONZE.

MEMORIAL TABLETS IN BRONZE.

SIGNS IN BRONZE AND BRASS, LETTERS RAISED OR INCISED.

COUNTER RAILINGS FOR BANKING ROOMS, IN PLATED IRON OR GENUINE BRONZE.

Tellers' Cages for Banking Rooms, in Plated Iron or Genuine Bronze.

BALCONIES.

DIRECTORY BOARD FRAMES IN IRON AND BRONZE.

Classification of Our Products

FLAG POLES IN STEEL, COMPLETE WITH ALL STAYS, MAST, BLOCKS AND GUYS.

STEEL PLATE DOORS AND FRAMES.

STEEL FRAMES FOR KALAMEINED DOORS.

Boiler Plate Wainscot.

WHEEL GUARDS OF CAST IRON OR STEEL.

SKYLIGHT GUARDS OF WIRE MESH.

SIDEWALK LIGHTS OF REINFORCED CONCRETE.

SIDEWALK LIGHTS OF STEEL BAR CONSTRUCTION.

SIDEWALK LIGHTS WITH CAST IRON FRAMES.

SKYLIGHTS SIMILAR TO SIDEWALK LIGHTS, WITH LARGER GLASS.

SIDEWALK DOORS WITH VAULT LIGHTS INSERTED.

SIDEWALK DOORS OF CHECKERED STEEL.

COAL HOLE COVERS, WITH GLASS INSERTED.

COAL HOLE COVERS, WITH CHECKERED SURFACE.

COAL CHUTES OF STEEL.

CLEAN-OUT DOORS.

FENCES OF ALL KINDS.

ENTRANCE GATES.

AREA GRATINGS.

FLOOR GRATINGS OF CAST AND WROUGHT IRON.

PIPE TRENCH COVERS AND FRAMES.

FIRE ESCAPES.

LADDERS OF ALL KINDS.

LOCKERS, EXPANDED METAL AND PRESSED STEEL.

Bronze and Glass Show Cases and Museum Cases.

FOUNTAINS (CAST IRON).

